

Garant

HSS boring bar AH.. SCLCL 95°, for indexable inserts CC.., left-hand, Shank Ø / insert size: 20/09mm



Order data

Order number	260023 20/09
GTIN	4045197652188
Item class	21T

Technical description

Minimum pre-drill Ø D _{min}	23 mm
ISO code toolholder	AH20R SCLCR/L09
suitable indexable insert	CC.. 09T3..
Centre offset L ₃	13 mm
Insert size	9 mm
Pack of insert screws	269028 8
Overhang L ₁	100 mm
Overall length L	200 mm
Clamping height L ₂	18 mm
Setting angle κ	95 degrees
Shank Ø D _s	20 mm
Standard	Works standard
Application type	left-hand
Boring depth up to	5×D
Tool material	HSS
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Set of insert screws Type 8	269028 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15